**ENVIRONMENTAL SCIENCE**

**Submitted by: - \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Max. Marks: - 100**

**All the questions are compulsory. *All the five questions shall be of 20 marks each.***

Q 1 (a) Explain in brief the administrative procedure for EIA studies.

(b) Briefly write the salient features of EIA notification of 2006.

Q 2 Write a short note on any two:

1. LCA (b) Solid Waste Audit (c) Conceptual framework in EIA

Q 3 (a) What are the basi steps involved in environmental statement report preparation

1. Differentiate between objective based and client driven type environmental audit.

Q 4 (a) Explain stratified sampling with illustration.

1. What was the outcome of Rio + 5 ?

Q 5 (a) What are rule regulation and guidelines given for disposal of hazardous waste.

(b) Write about legal protection of endangered species.